

MARSHFIELD-ALGOMA™

Particleboard Core Non-Rated & 20 Min / Bonded Construction

Signature Series™ Wood Veneer Doors

PRODUCT SPECIFICATIONS		INTERIOR USE ONLY							
DIMENSIONS	Thickness	1-3/8", 1-3/4", 2", 2-1/4"							
	Maximum Size*	ITS-WH and UL- Max 20 Minute							
			Non-Rated	Neutral Pressure	CAT A Positive Pressure	CAT B Positive Pressure			
		Singles	4'0"x10'0"	4'0"x10'0"	4'0"x9'0"	4'0"x10'0"			
		Pairs	8'0"x10'0"	8'0"x10'0"	8'0"x9'0"	8'0"x9'0"			
*Some limitations apply by location		DE Pairs	8'0"x10'0"	8'0"x9'0"	8'0"x9'0"	8'0"x9'0"			
		1-3/8" Single	4'0"x8'0"	4'0"x8'0"	n/a	3'0"x7'0"			
CONSTRUCTION	Surface Material	Wood Veneers - A and AA Grade							
	Crossbands	One Piece High Density Fiberboard (HDF)							
	Vertical Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 1" - Material: Structural Composite Lumber with veneer edge band or hardwood outer - Impact resistant edges available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above							
	Horizontal Edges**	<ul style="list-style-type: none"> - Minimum Dimension: 7/8" before trim. Wider rails available upon request or if required for hardware. - Material: Structural Composite Lumber. Hardwood available upon request. - Clean edge available upon request ** Fire-Rated doors will be constructed per label service listing and may deviate from above							
	Face & Core Assembly Adhesive	WDMA Type 1							
	Core Construction	Wood based particleboard core							
	Lite Openings / Louvers	<ul style="list-style-type: none"> - Factory glazing recommended - Available with wood beads, metal vision frames, wood wrapped metal vision frames or applied grilles - Wood and metal louvers also available 							
	Distance from Lock & Lite Cutouts	3-1/4" minimum distance from adjacent lock and lite cutouts							
	Details	Applied mouldings, reveals and divided lites also available							
	Machining	Machining preparation per hardware manufacturer's templates							
	Factory Finish	<ul style="list-style-type: none"> - Meets WDMA TR-8 and AWS System 9 - Standard and custom stains available - Sealing of top and bottom rails available 							
STC	Acoustic Rating*	Up to STC 32 Operable when installed with tested seals and gaskets							
		*Some limitations apply by location							
CREDITS & STANDARDS	Environmental Options	<ul style="list-style-type: none"> - CARB PH2 - FSC upon request - NAUF - CARB ULEF upon request 							
	Environmental Product Declaration	Yes							
	Quality Standards	<ul style="list-style-type: none"> - WDMA I.S.1A Architectural Wood Flush Doors (Standard Construction) - WDMA Performance Duty Level: Heavy Duty - AWS available upon request 							
W.T.	Door Weight	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf	Thickness	lbs/sf
		1-3/8"	4.3	1-3/4"	5.5	2"	6.2	2-1/4"	7.0
	Warranty	Full; life of original installation. No exterior warranty.							

Note: Doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.